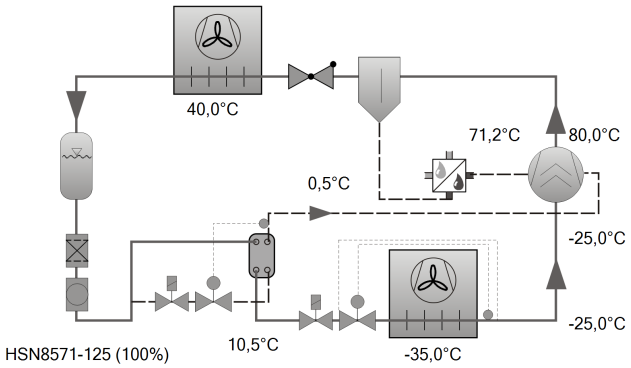
Selection: Semi-hermetic Screw Compressors HS

Input Values

Compressor model	HSN8571-125
Refrigerant	R404A
Reference temperature	Dew point temp.
Evaporating SST	-35,00 °C
Condensing SDT	40,0 °C
Liq. subc. (in condenser)	0 K
Auto. subcooling	Auto
Suct. gas superheat	10,00 K
Operating mode	Economiser
Power supply	460V-3-60Hz
Useful superheat	100%
Additional cooling	Automatic
Max. discharge gas temp.	80,0 °C

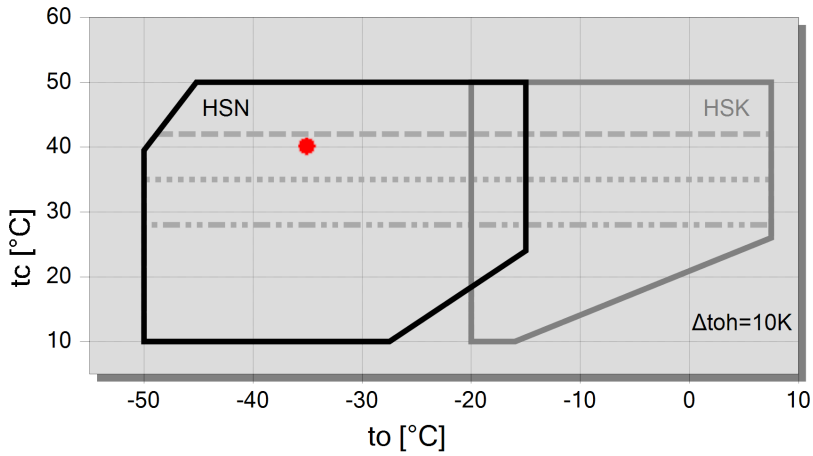


Result

Compressor	HSN8571-125-40P
Capacity steps	100%
Cooling capacity	130,9 kW
Cooling capacity *	134,5 kW
Evaporator capacity	130,9 kW
Power input	103,5 kW
Current (460V)	145,8 A
Voltage range	440-480V
Condenser capacity	222 kW
COP/EER	1,26
COP/EER *	1,29
Mass flow LP	3379 kg/h
Mass flow HP	4680 kg/h
Operating mode	Economiser
Liquid temp. (sc)	10,48 °C
Mass flow ECO	1301 kg/h
sub cooler load	41,9 kW
sat. ECO Temp.	0,48 °C
ECO pressure	6,14 bar(a)
Oil volume flow	2,49 m³/h
Cooling method	External
Oil cooler outlet	71,2 °C
Oil cooler load	11,31 kW
Discharge gas temp. w/o cooling	87,6 °C

Tentative data. The values are based on tentative data. Larger deviations may occur at the limits of the application range or under special operating conditions. The values must be tested and validated in the respective system before any binding design decision or release.
Additional cooling/ limitations (see Limits)!
*According to EN12900 (10K suction gas superheat, liquid subcooling in Economiser with 5K temperature difference)

Application Limits ECO



Legend

max. tc for frequencies = 20Hz

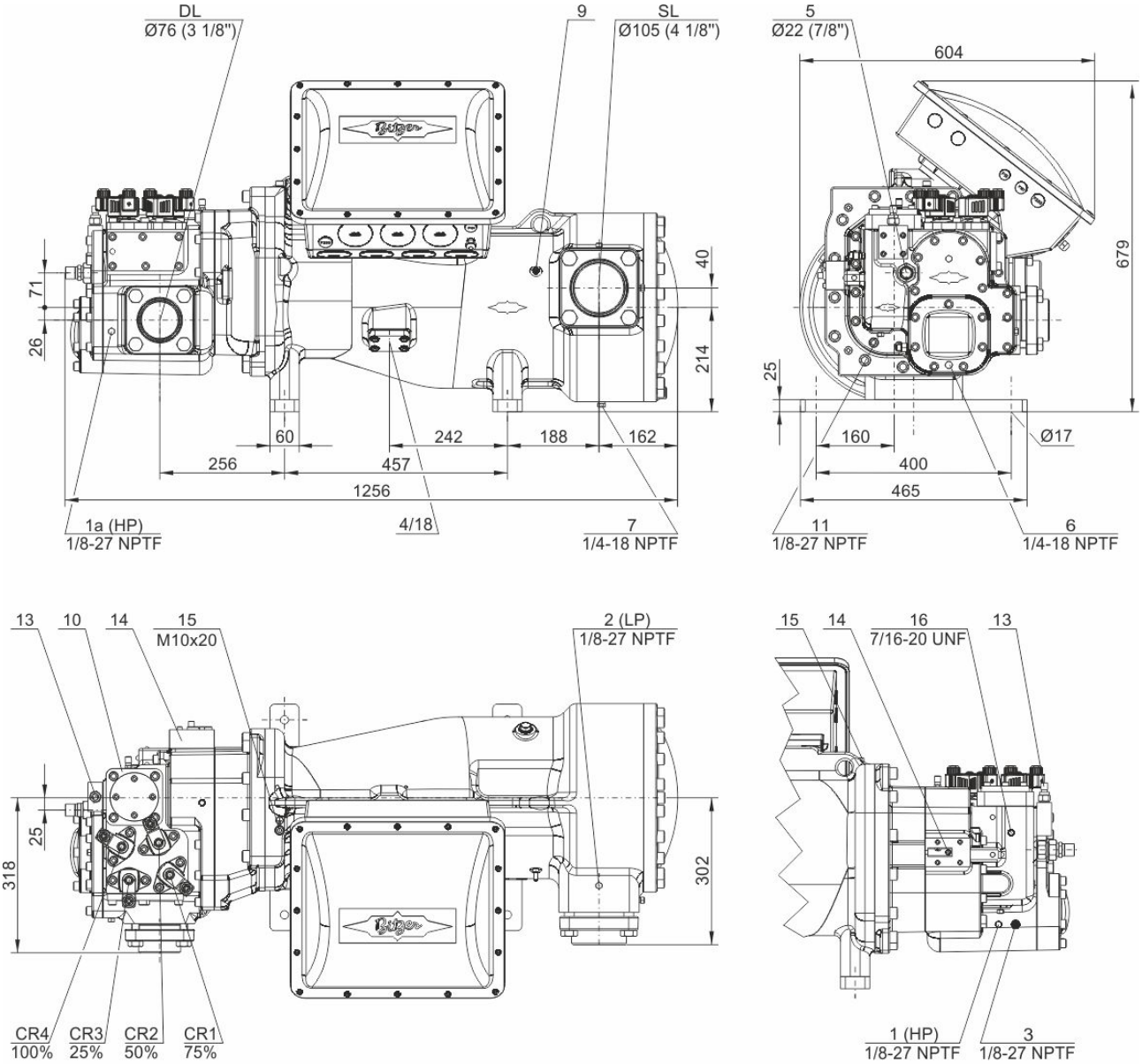
max. tc for frequencies = 25Hz

max. tc for frequencies = 35Hz

A

Technical Data: HSN8571-125

Dimensions and Connections



Legend of connection positions according to "Dimensions":

1 High pressure connection (HP)
Connection for high pressure switch (HP)
1a Additional high pressure connection (HP)
Not suitable for pressure switch or pressure transmitter!
1b Connection for high pressure transmitter (HP)
2 Low pressure connection (LP)
Connection for low pressure switch
2a Additional low pressure connection (LP)
2b Connection for low pressure transmitter (LP)
2c Low pressure connection for the minimum pressure differential control valve
3 Connection for discharge gas temperature sensor (HP)
4 Connection for economiser (ECO)
HS.85: ECO valve with connection line (option)
OS.85, OS.95, OS.105, HS.95: ECO valve (option)
5 Connection/valve for oil injection
6 Oil pressure connection

7 Oil drain (compressor or motor housing)
7a Oil drain (suction gas filter)
7b Oil drain from shaft seal (maintenance connection)
7c Oil drain hose (shaft seal)
8 Threaded bore for foot fastening
9 Threaded bore for pipe fixture (ECO and LI lines)
10 Maintenance connection for oil filter
11 Oil drain (oil filter)
13 Oil filter monitoring
14 Oil flow switch
15 Earth screw for housing
16 Pressure blow-off (oil filter chamber)
17 Maintenance connection for shaft seal
18 Liquid injection (LI)
19 Compressor module
20 Slider position indicator
21 Oil level switch
22 Oil pressure transmitter
23 Connection for oil and gas return (for systems with flooded evaporator adaptor optional)
24 Access to oil circulation restrictor
25 Oil inlet for shaft seal cooling
26 Oil outlet for shaft seal cooling
27 Temperature sensor in the shaft seal
28 Vibration sensor connection
SL Suction gas line
DL Discharge gas line

Dimensions can show tolerances according to EN ISO 13920-B.

Technical Data

Technical Data	
Displacement (2900rpm 50 Hz)	410 m³/h
Displacement (3500rpm 60 Hz)	495 m³/h
Weight	610 kg
Max. pressure (LP/HP)	19 / 28 bar
Connection suction line	DN 100
Connection discharge line	76 mm - 3 1/8"
Adapter/shut-off valve for ECO	28 mm - 1 1/8" (Option)
Oil type R22	B150SH, B100 (Option)
Oil type R134a/R404A/R507A/R407A/R407F	BSE170
Oil type R448A/R449A/R454C	BSE170
Motor data	
Motor version	1
Motor voltage (more on request)	440-480V PW-3-60Hz
Max. operating current	216.0 A
Starting current (Rotor locked)	612.0 A D / 943.0 A DD
Max. power input	159,3 kW
Extent of delivery (standard)	
Discharge gas temperature sensor	Standard
Start unloading	Standard
Oil flow control	SE-B3 (Standard)
Motor protection	SE-E1 + SE-B3 (Standard), SE-E3 (Standard for 660-690V)
Capacity control	100-75-50% or 100-50% (Standard)
Enclosure class	IP54
Available options	
Suction shut-off valve	Option
Discharge shut-off valve	Option
ECO connection with shut-off valve	Option
Motor protection	SE-i1 (200-690V)
Sound measurement	

Semi-hermetic Screw Compressors HS

HSK = Application for air-conditioning and medium temperature cooling.
HSN = Application for low temperature cooling.

Notes regarding application limits (see "Limits")

* Ranges are valid for standard operation and at full-load conditions.

* With high pressure conditions, part-load operation is partly limited (see application limits in applications manual SH-100).

* With Economizer operation the maximum admissible evaporation temperature is shifted by 10 K downward (otherwise there is a danger of excessive compression and overload of the motor because of a higher mass flow). At pull-down conditions from higher evaporation temperatures, the ECO injection must remain closed until the evaporation temperature is below the maximum admissible value and a stable operation is achieved (e.g. control of the ECO solenoid valve by means of a low pressure cut-out). The use of the ECO-system with higher evaporation temperatures requires individual consultation with Bitzer.

HS 64/74

* Capacity control with ECO operation at the same time is limited to one single regulating step (CR 75 %). At CR 50 % the ECO injection should be closed.

Data for sound emission

Data are based on 50 Hz application (IP-units 60 Hz) and R404A.
Sound pressure level: values are based on open air test sites with semi-spherical sound emissions at 1 meter distance. For further information see Technical Information "Sound Data".